

**User Manual** 

Please read the instruction carefully before use

# **CONTENTS**

1. Safety Instructions	2
2. Technical Specifications	4
3. Control Panel	6
4. How To Set The Unit	6
4.1 Main Function	6
4.2 Home Position Adjustment	12
5. Control By Universal DMX Controller	14
5.1 DMX512 Connection	14
5.2 Address Setting	15
5.3 DMX512 Configuration	15
6. Error Information	21
7. Troubleshooting	22
8. Fixture Cleaning	22

## 1. Safety Instructions



Please read the instruction carefully which includes important information about the installation, usage and maintenance.

#### **WARNING**

Please keep this User Guide for future consultation. If you sell the unit to another user, be sure that they also receive this instruction manual.

### Important:

Damages caused by the disregard of this user manual are not subject to warranty. The dealer will not accept liability for any resulting defects or problems.

- Unpack and check carefully to ensure that there is no transportation damage before using the unit.
- This product is suitable for wet locations. Do not immerse in water.
- DO install and operate by qualified operator.
- DO NOT allow children to operate the fixture.
- Use safety chain when fixing the unit. Handle the unit by carrying its base instead of head only.
- The unit must be installed in a location with adequate ventilation, at least 50cm from adjacent surfaces.
- Be sure that no ventilation slots is blocked, otherwise the unit will be overheated.
- Before operation, ensure that you are connecting this product to the proper voltage in accordance with the specifications in this manual or on the product's specification label.
- It's important to ground the yellow/green conductor to earth in order to avoid electric shock.
- Minimum ambient temperature TA:  $0^{\circ}$ C. Maximum ambient temperature TA:  $40^{\circ}$ C. Do not operate this product at a lower or higher temperature.
- DO NOT connect the device to any dimmer pack.
- Keep flammable materials away from the fixture while operating to avoid fire hazard.
- Make sure the power cord is not crimped or damaged; replace it immediately if damaged.
- Unit's surface temperature may reach up to 65 ℃. DO NOT touch the housing bare-handed during its operation.
- Avoid any flammable liquids, water or metal from entering the unit. Once it happens, cut off the mains power immediately.

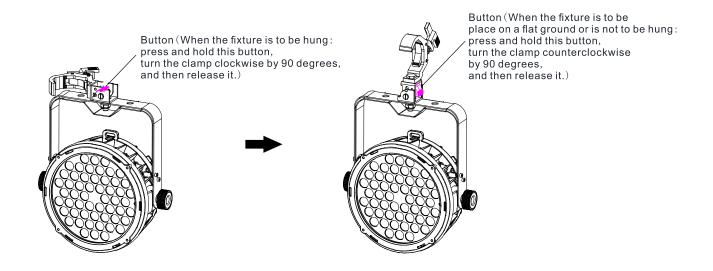
- DO NOT operate in a dirty or dusty environment. DO clean the fixture regularly.
- DO NOT touch any wire during operation as there might be a hazard of electric shock.
- Avoid entanglement of the power cord with other wires.
- The minimum distance to objects/surface must be more than 0.5 meters.
- In the event of serious operating problem, stop using the unit immediately.
- Never turn on and off the unit time after time.
- The housing, the lenses, or the ultraviolet filter must be replaced if they are visibly damaged.
- DO NOT open the housing as there are no user serviceable parts inside.
- DO NOT attempt to operate this unit if it becomes damaged. DO NOT attempt any repairs
  yourself. Repairs carried out by unskilled people can lead to damage or malfunction. Please
  contact the nearest authorized technical assistance center if needed.
- Disconnect this product from its power source before servicing.
- DO use the original packaging if the device is to be transported.
- Avoid direct eye exposure to the light source while the product is on.
- DO NOT operate this product if you see damage on the housing, shields, or cables. Have the damaged parts replaced by an authorized technician at once.

### Installation:

The fixture should be fixed on the clamp. Always ensure that the unit is firmly fixed to avoid vibration and slipping off during operation. Ensure that the trussing or area of installation must be able to hold 10 times the weight without any deformation. Always install a safety cable that can hold at least 12 times the weight of the fixture when installing.

DO install and operate by qualified operator. It must be installed in a place where there is out of the reach of people.





# 2. Technical Specifications

**Power Voltage:** 

100-240V~ 50/60Hz

**Power Consumption:** 

230W

**Light Source:** 

54x6W RGBW LED

**Beam Angle:** 

19°, 23°, 30°, 40°, 58°

Field Angle:

37°, 45°, 59°, 74°, 100°

**Control:** 

DMX Channel: 10/8/5/4/6 Channels

Control Mode: DMX512, RDM

Firmware Upgrade via DMX link

**Construction:** 

Display: OLED display

Data In/Out: 3-pin IP XLR (5-pin IP XLR is optional)

Power In/Out: Waterproof Power Connector in/out

Protection Rating: IP66

#### **Features:**

Compact design, small size, light weight

High output, low energy consumption

Variable CTO

Double hanger design and can be easily installed on the truss or standing on the ground

0-100% smooth dimming

Outstanding strobe effect with variable speed

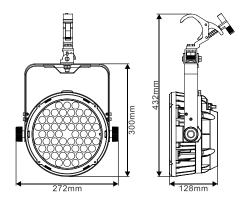
IP66 protection rating, can be used outdoors all year round

Optional Half or Full size anti-glare snoot

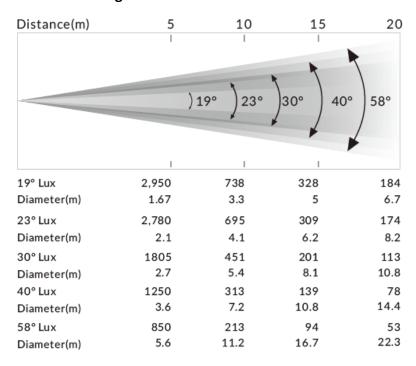
## **Dimension/Weight:**

272x128x300mm, 5.7kgs

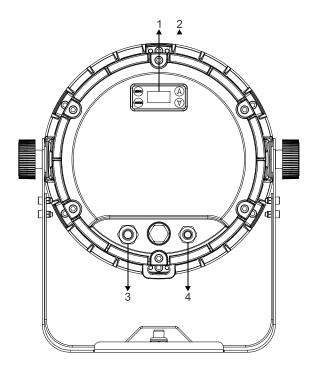
10.7"x5"x11.8"in, 12.6lbs



## **Photometric Diagram:**



## 3. Control Panel



1. Display: To show the various menus and the selected function

#### 2. Button:

MENU	To enter into move backward or leave the menu
▲ UP	To go backward to move up in the menu
▼ DOWN	To go forward to move down in the menu
ENTER	To perform the desired functions

3. POWER: To connect to supply power

#### 4. DMX:

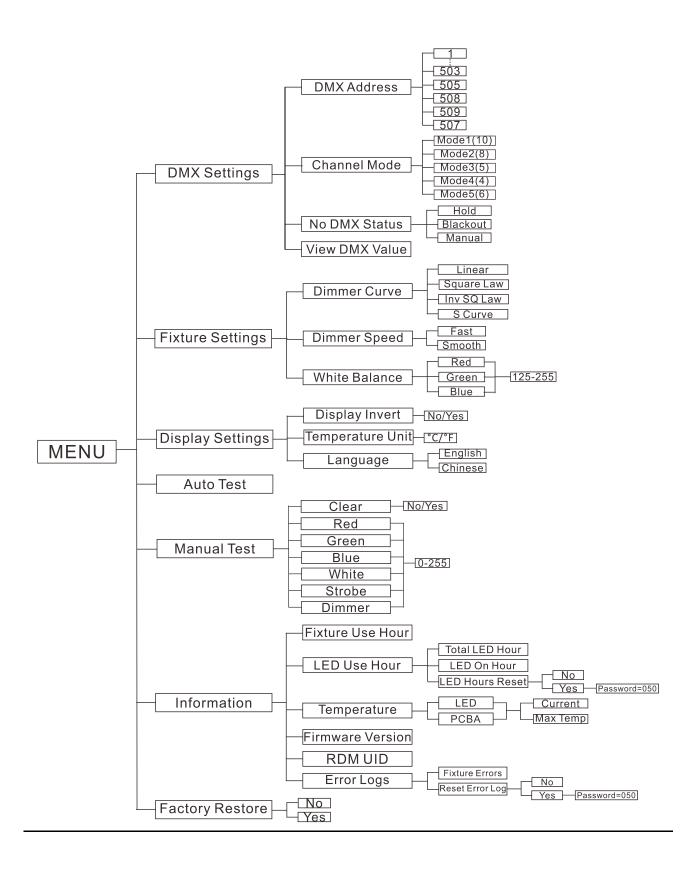
For DMX512 link, use 3-pin XLR cable to link the unit and DMX controller (5-pin XLR is optional)

# 4. How To Set The Unit

# 4.1 Main Function

Turn on the unit, press the MENU button into menu mode, and press the UP/DOWN button until the required function is shown on the monitor. Select the function by pressing the ENTER button. Use the UP/DOWN button to choose the submenu, press the ENTER button to store and automatically return to the last menu. Press the MENU button or let the unit idle 30 seconds to exit menu mode.

The main functions are shown below:



## **DMX Settings**

To select **DMX Settings**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **DMX Address**, **Channel Mode**, **No DMX Status** or **View DMX Value**.

#### **DMX Address**

To select **DMX Address**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to adjust the address from **001** to **503/505/508/509/507**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

#### **Channel Mode**

To select **Channel Mode**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Mode1(10)**, **Mode2(8)**, **Mode3(5)**, **Mode4(4)** or **Mode5(6)**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

#### No DMX Status

To select **No DMX Status**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Hold**(fixture continues to obey the last command it received Via DMX if DMX signal stops), **Blackout**(fixture blacks out if DMX signal stops) or **Manual**(the fixture will automatically read the DMX value in the "Manual Test" menu for operation after selecting this mode), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

#### View DMX Value

To select **View DMX Value**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to view the DMX channel value. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

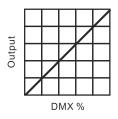
## **Fixture Settings**

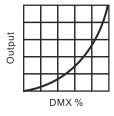
To select **Fixture Settings**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Dimmer Curve**, **Dimmer Speed** or **White Balance**.

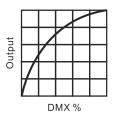
#### **Dimmer Curve**

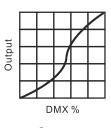
To select **Dimmer Curve**, press the **ENTER** button to confirm. Use the **DOWN/UP** button to select **Linear, Square Law, Inv SQ Law** or **S Curve**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

## **Dimmer Modes**









**Optically Linear** 

Square Law

Inverse Square Law

S-curve

**Optically Linear:** The increase in light intensity appears to be linear as DMX value is increased.

**Square Law:** Light intensity control is finer at low levels and coarser at high levels.

**Inverse Square Law:** Light intensity control is coarser at low levels and finger at high levels.

S-Curve: Light intensity control is finger at low levels and high levels and coarser at medium levels.

### **Dimmer Speed**

To select **Dimmer Speed**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Fast** or **Smooth**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

#### White Balance

To select **White Balance**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Red, Green** or **Blue**, press the **ENTER** button to store. Use the **UP/DOWN** button to adjust the value from **125** to **255**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

## **Display Settings**

To select **Display Settings**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Display Invert, Temperature Unit** or **Language.** 

## **Display Invert**

Select **Display Invert**, press the **ENTER** button to confirm, present mode will blink on the display, use the **UP/DOWN** button to select **No** (normal display) or **Yes** (invert display), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

### **Temperature Unit**

Select **Temperature Unit**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select  $^{\circ}$ C or  $^{\circ}$ F, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

### Language

Select **Language**, press the **ENTER** button to confirm, present mode will blink on the display, use the **UP/DOWN** button to select **English** or **Chinese**. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

#### Auto Test

To select **Auto Test**, press the **ENTER** button to confirm, the unit will run built-in programs to automatically test its functions. Press the **MENU** button back to the last menu or exit menu mode after auto test.

#### **Manual Test**

To select Manual Test, press the ENTER button to confirm, use the UP/DOWN button to select Clear, Red, Green, Blue, White, Strobe or Dimmer, press the ENTER button to confirm, use the UP/DOWN button to adjust the value from 0 to 255, press the ENTER button to store. Press the MENU button back to the last menu or let the unit idle 30 seconds to exit menu mode.

## **Information**

To select **Information**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Fixture Use Hour, LED Use Hour, Temperatue, Firmware Version, RDM UID or Error Logs.** 

#### **Fixture Use Hour**

Select **Fixture Use Hour**, press the **ENTER** button to confirm, fixture use hour will show on the display, press the **MENU** button to exit.

#### **LED Use Hour**

To select **LED Use Hour**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Total LED Hour**, **LED On Hour** or **LED Hours Reset**, press the **ENTER** button to store. To select **LED Hours Reset**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **No** or **Yes**, press the **ENTER** button to confirm. To select **Yes**, press the **ENTER** button to confirm, use the **UP/DOWN** button to set the password **050** to reset the LED hours, press the **ENTER** button to store. Press the **MENU** button back to the last menu or exit menu mode let the unit idle 30 seconds.

#### **Temperature**

Select **Temperature**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **LED** or **PCBA**, press the **ENTER** button to confirm, fixture's current temperature and max temperature of the LED or PCBA will show on the display, press the **MENU** button to exit.

#### **Firmware Version**

Select **Firmware Version**, press the **ENTER** button to confirm, firmware version will show on the display, press the **MENU** button back to exit.

#### **RDM UID**

Select **RDM UID**, press the **ENTER** button to confirm, RDM UID will show on the display, press the **MENU** button back to exit.

#### **Error Logs**

Select Error Logs, press the ENTER button to confirm. Use the UP/DOWN button to select Fixture Errors or Reset Error Log, press the ENTER button to store. Select Reset Error Log, press the ENTER button to confirm. Use the UP/DOWN button to select No or Yes, press the ENTER button to store. Select Yes, press the ENTER button to confirm. Use the UP/DOWN button to set the password 050, press the ENTER button to store. Press the MENU button back to the last menu or let the unit idle 30 seconds to exit menu mode.

### **Factory Restore**

Select **Factory Restore**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **No** (normal) or **Yes** (the fixture will reset to factory settings), press **ENTER** button to store. Press the **MENU** button to exit.

## **RDM FUNCTIONS**

Select the MANUFACTURER menu to display the manufacturer of the fixture.

Select the SOFTWARE VERSION menu and the program version number of the fixture will be displayed.

Select the DMX START ADDRESS menu to change the DMX 512 address (001-512).

Select the DEVICE MODEL DESCRIPTION menu to display the model of the fixture.

Select the DEVICE LABEL menu to change the model of the fixture.

Select the DMX PERSONALITY menu to set the channel mode of the fixture (10/8/5/4/6 channel).

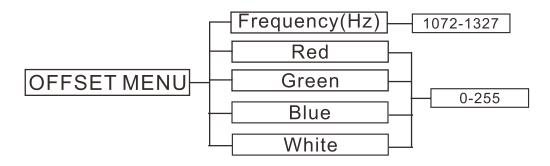
Select the DMX PERSONALITY DESCRIPTION menu to display the current channel mode of the fixture.

Select the DEVICE HOURS menu to display the running time of the fixture.

Select the RESET DEVICE menu, the WARM RESET/COLD RESET option will be displayed. When WARM RESET is selected, the fixture will start a warm reset, and exit when COLD RESET is selected.

# 4.2 Home Position Adjustment

Press the MENU button into menu mode, then press the ENTER button for about 3 seconds into offset mode to adjust the home position. Select the function by pressing the ENTER button. Use the UP/DOWN button to choose the submenu, press the ENTER button to store and automatically return to the last menu. Press MENU button to exit.



## Frequency(Hz)

Enter offset mode, Select **Frequency(Hz)**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 1072 to 1327, press the **ENTER** button to store. Press the **MENU** button to exit.

#### Red

Enter offset mode, select **Red**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

#### Green

Enter offset mode, select **Green**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

#### Blue

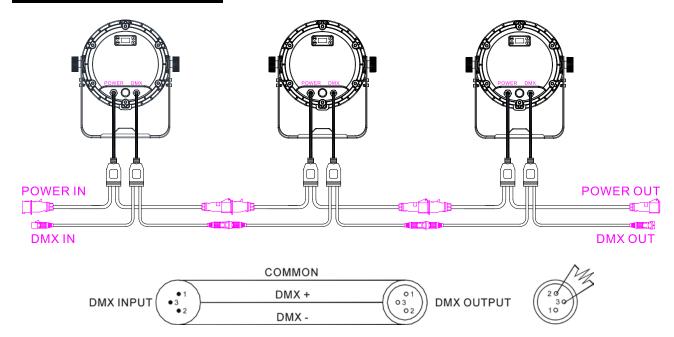
Enter offset mode, select **Blue**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

#### White

Enter offset mode, select **White**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

## 5. Control By Universal DMX Controller

## 5.1 DMX512 Connection



- 1. At last unit, the DMX cable has to be terminated with a terminator. Solder a 120-ohm 1/4W resistor between pin 2(DMX-) and pin 3(DMX+) into a 3-pin XLR-plug and plug it in the DMX-output of the last unit.
- 2. Connect the unit together in a "daisy chain" by XLR plug cable from the output of the unit to the input of the next unit. The cable cannot be branched or split to a "Y" cable. DMX 512 is a very high-speed signal. Inadequate or damaged cables, soldered joints or corroded connectors can easily distort the signal and shut down the system.
- 3. The DMX output and input connectors are pass-through to maintain the DMX circuit, when one of the units' power is disconnected.
- 4. Each lighting unit needs to have a DMX address to receive the data by the controller. The address number is between 1-512.
- 5. The end of the DMX 512 system should be terminated to reduce signal errors.
- 6. 3 pin XLR connectors are more popular than 5 pins XLR.
  - 3 pin XLR: Pin 1: GND, Pin 2: Negative signal (-), Pin 3: Positive signal (+)
  - 5 pin XLR: Pin 1: GND, Pin 2: Negative signal (-), Pin 3: Positive signal (+), Pin4, Pin5 not used.

# 5.2 Address Setting

If you use a universal DMX controller to control the units, you have to set DMX address from 1 to 512 so that the units can receive DMX signal.

Press the MENU button to enter menu mode, select DMX Settings, press the ENTER button to confirm, use the UP/DOWN button to select DMX Address, press the ENTER button to confirm, the present address will blink in the display, use the UP/DOWN button to adjust the address from 001 to 512, press the ENTER button to store. Press the MENU button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Please refer to the following diagram to address your DMX512 channel for the first 4 units.

Channel mode	Unit 1 Address	Unit 2 Address	Unit 3 Address	Unit 4 Address
10 channels	1	11	21	31
8 channels	1	9	17	25
5 channels	1	6	11	16
4 channels	1	5	9	13
6 channels	1	7	13	19

# 5.3 DMX512 Configuration

Please control the fixture by referring to the configurations below

#### **Attentions:**

- 1. The unit will maintain the last condition until reset if you cut-off the DMX signal.
- 2. For the channel Function, keep the value for about 3 seconds, then the corresponding function will take into effect.

### 10 Channels (Mode 1):

CHANNEL	VALUE	FUNCTION
1		RED
1	000-255	0%→100%
2		GREEN
2	000-255	0%→100%
3		BLUE

	000-255	0%→100%
		WHITE
4	000-255	0%→100%
		STROBE
	000-007	Close
	008-015	Open
	016-131	Strobe from Slow to Fast
	132-139	Open
5	140-181	Slow Open Fast Close
	182-189	Open
	190-231	Fast Open Slow Close
	232-239	Open
	240-247	Random Strobe
	248-255	Open
6		DIMMER
O	000-255	0%→100%
7	000-255	DIMMER FINE
		СТО (8000К-2500К)
	000	Close
	001-004	8000K
	005-009	7900К
	010-013	7800K
	014-018	7700K
	019-022	7600K
	023-027	7500K
	028-031	7400K
	032-036	7300К
	037-040	7200K
	041-045	7100K
	046-049	7000К
8	050-054	6900K
· ·	055-058	6800K
	059-063	6700К
	064-067	6600K
	068-072	6500K
	073-076	6400K
	077-081	6300К
	082-085	6200K
	086-090	6100K
	091-094	6000K
	095-099	5900К
	100-103	5800K
	104-108	5700K
	109-112	5600K
	113-117	5500K

	_	
	118-121	5400K
	122-126	5300K
	127-130	5200K
	131-135	5100K
	136-139	5000K
	140-144	4900K
	145-148	4800K
	149-153	4700K
	154-157	4600K
	158-162	4500K
	163-166	4400K
	167-171	4300K
	172-175	4200K
	176-180	4100K
	181-184	4000K
	185-189	3900K
	190-193	3800K
	194-198	3700K
	199-202	3600K
	203-207	3500K
	208-211	3400K
	212-216	3300K
	217-220	3200K
	221-225	3100K
	226-229	3000K
	230-234	2900K
	235-238	2800K
	239-243	2700K
	244-247	2600K
	248-255	2500K
	222 222	COLOR MACRO
	000-009	Open
	010-014	LEE 790-Moroccan Pink
	015-019	LEE 157-Pink
	020-024	LEE 332-Special Rose Pink
	025-029	LEE 328-Follies Pink
	030-034	LEE 345-Fuchsia Pink
	035-039	LEE 194-Surprise Pink
9	040-044	LEE 181-Congo Blue
	045-049	LEE 071-Tokyo Blue
	050-054	LEE 120-Deep Blue
	055-059	LEE 079-Just Blue
	060-064	LEE 132-Medium Blue
	065-069	LEE 200-Double CT Blue
	070-074	LEE 161-State Blue
	075-079	LEE 201-Full CT Blue
	0/3 0/3	ELL ZOI TUIL CI DIUC
	080-084	LEE 202-Half CT Blue

	085-089	LEE 117-Steel Blue
	090-094	LEE 353-Lighter Blue
	095-099	LEE 118-Light Blue
	100-104	LEE 116-Medium Blue Green
	105-109	LEE 124-Dark Green
	110-114	LEE 139-Primary Green
	115-119	LEE 089-Moss Green
	120-124	LEE 122-Fern Green
	125-129	LEE 738-JAS Green
	130-134	LEE 088-Lime Green
	135-139	LEE 100-Spring Yellow
	140-144	LEE 104-Deep Amber
	145-149	LEE 179-Chrome Orange
	150-154	LEE 105-Orange
	155-159	LEE 021-Gold Amber
	160-164	LEE 778-Millennium Gold
	165-169	LEE 135-Deep Gold Amber
	170-174	LEE 164-Flame Red
	175-179	Open
	180-201	Clockwise Rotation, Fast to Slow
	202-207	Stop
	208-229	Counter-clockwise Rotation, Slow to Fast
	230-234	Open
	235-239	Random Color: Fast
	240-244	Random Color: Medium
	245-249	Random Color: Slow
	250-255	Open
		FUNCTION
	000-029	No Function
	030-039	Dimmer Curve: Linear
	040-049	Dimmer Curve: Square Law
	050-059	Dimmer Curve: Inv SQ Law
	060-069	Dimmer Curve: S Curve
10	070-099	No Function
10	100-109	Led Frequency Setting Enable
	110-119	Led Frequency Setting Disable
	120-199	No Function
	200-209	Reset All
	210-219	Dimmer Speed: Fast
	220-229	Dimmer Speed: Smooth
	230-255	No Function

# 8 Channels (Mode 2):

CHANNEL	VALUE	FUNCTION	
4		RED	
1	000-255	0%→100%	
2		GREEN	
	000-255	0%→100%	
3		BLUE	
	000-255	0%→100%	
4		WHITE	
	000-255	0%→100%	
		STROBE	
	000-007	Close	
	008-015	Open	
	016-131	Strobe from Slow to Fast	
	132-139	Open	
5	140-181	Slow Open Fast Close	
	182-189	Open	
	190-231	Fast Open Slow Close	
	232-239	Open	
	240-247	Random Strobe	
	248-255	Open	
6		DIMMER	
	000-255	0%→100%	
7	000-255	DIMMER FINE	
		FUNCTION	
	000-029	No Function	
	030-039	Dimmer Curve: Linear	
	040-049	Dimmer Curve: Square Law	
	050-059	Dimmer Curve: Inv SQ Law	
	060-069	Dimmer Curve: S Curve	
	070-099	No Function	
8	100-109	Led Frequency Setting Enable	
	110-119	Led Frequency Setting Disable	
	120-199	No Function	
	200-209	Reset All	
	210-219	Dimmer Speed: Fast	
	220-229	Dimmer Speed: Smooth	
	230-255	No Function	
	230 233	No Falletion	

# 5 Channels (Mode 3):

CHANNEL	VALUE	FUNCTION
4		RED
1	000-255	0%→100%
2		GREEN
2	000-255	0%→100%
3		BLUE
3	000-255	0%→100%
4		WHITE
4	000-255	0%→100%
		STROBE
	000-007	Close
	008-015	Open
	016-131	Strobe from Slow to Fast
	132-139	Open
5	140-181	Slow Open Fast Close
	182-189	Open
	190-231	Fast Open Slow Close
	232-239	Open
	240-247	Random Strobe
	248-255	Open

# 4 Channels (Mode 4):

CHANNEL	VALUE	FUNCTION
1	000-255	<b>RED</b> 0%→100%
2	000-255	<b>GREEN</b> 0%→100%
3	000-255	<b>BLUE</b> 0%→100%
4	000-255	<b>WHITE</b> 0%→100%
	·	

## 6 Channels (Mode 5):

CHANNEL	VALUE	FUNCTION
1		DIMMER
1	000-255	0%→100%
2		RED
	000-255	0%→100%
3		GREEN
3	000-255	0%→100%
4		BLUE
7	000-255	0%→100%
5		WHITE
3	000-255	0%→100%
		STROBE
	000-007	Close
	008-015	Open
	016-131	Strobe from Slow to Fast
	132-139	Open
6	140-181	Slow Open Fast Close
	182-189	Open
	190-231	Fast Open Slow Close
	232-239	Open
	240-247	Random Strobe
	248-255	Open

# 6. Error Information

Error codes are shown continuously in the display when the fixture fails and they will not disappear until the fixture is repaired.

### 1. LED Tem. Error

Check whether the temperature detecting board is normal.

Check whether the components of the temperature detecting board are damaged.

Check whether the lead on the temperature detecting board is installed in place or disconnected.

### 2. LED Too Hot Off

When the fixture temperature reaches 85  $^{\circ}$ C, it will automatically turn off to protect the fixture.

## 3. LED Timeout Use

# 7. Troubleshooting

Following are a few common problems that may occur during operation. Here are some suggestions for troubleshooting:

## A. The unit does not work, no light and the fan does not work

- 1. Check the connected power.
- 2. Measure the voltage.
- 3. Check the power indicator to see whether it can be lit up or not.

### B. Not responding to the DMX controller

- 1. Check whether the DMX connectors and the DMX cables are connected correctly.
- 2. Check whether the DMX address is correctly set.
- 3. If the intermittent DMX signal problem occurs, check whether the XLR socket and the signal cable are well connected.
- 4. Try it with another DMX controller.
- 5. Check whether the DMX cables run near or alongside to the high-voltage cables, which may damage or interfere with the signal circuit.

### C. One of the channels is not working well

- 1. The stepper motor might be damaged or the cable connected to the PCB might be broken.
- 2. The motor's drive IC on the PCB might be out of condition.

## 8. Fixture Cleaning

It is absolutely essential that the fixture is kept clean to ensure the maximum light-output and allow the fixture to function reliably throughout its life. The fixture must be cleaned regularly to avoid dust, dirt and smoke-fluid residues building up on or within the fixture. The cleaning frequency depends on the application environment. Clean the fixture immediately if the dust enters it to avoid damage to the optical lens due to excessive dust.

- A soft lint-free cloth moistened with any good glass cleaning fluid is recommended, under no circumstances should solvents be used.
- Always dry the parts carefully.
- Clean the external optical lens at least every 20 days.

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